

DART SERVICE INSTRUCTION

1.0 PURPOSE

The purpose of this DSI is to provide instruction for the placement of the PMA placard for the D206-642-XXX skidtubes.

2.0 DESCRIPTION

For D206-642-XXX skidtubes that are manufactured as a PMA replacement part, a 651.8901 Placard must be installed on the skidtube cap as shown in Figure 1 below.

1. Position 651.8901 Placard as shown and transfer drill 4X $\varnothing 0.125$ " holes from placard to the D3285-1/D2647 Skidtube cap.
2. Deburr all holes and touch up holes with chemical conversion coat (Alodine 1200 or 1201) per MIL-C-5541.
3. Install the 651.8901 Placard on the D3285-1/D2647 skidtube cap using 4X CR3213-4-2 (or equivalent) rivets.

3.0 WEIGHT AND BALANCE

Accomplishment of this DSI has no effect on Weight and Balance.

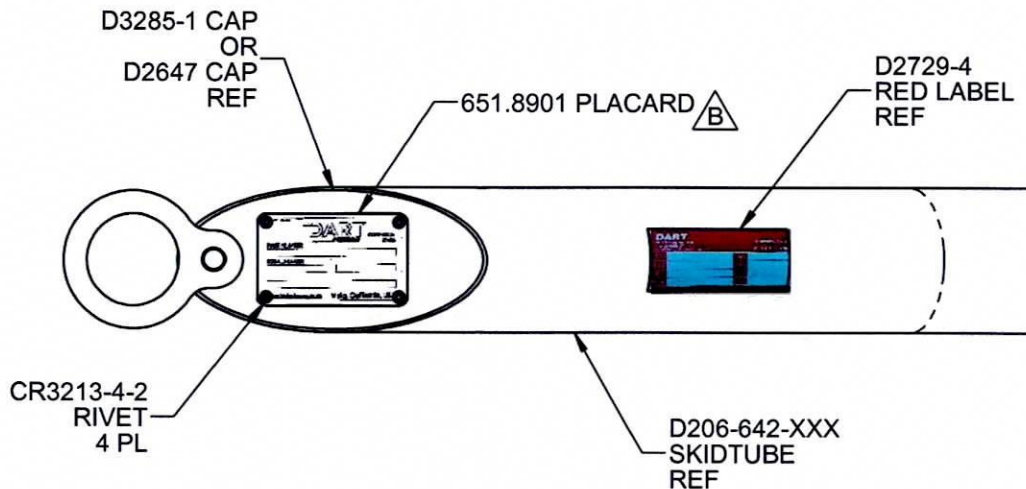


FIGURE 1: PLACARD INSTALLATION

APPROVED

B	REVISED PLACARD P/N	VS	17.12.21
A	NEW ISSUE	VS	15.09.18
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9732	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	PMA PLACARD INSTALLATION	NTS
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